

## Specification

FY.51516US1NP

PATENT

## STRADDLING TYPE OF VEHICLE

~~{Field of the Invention}~~~~— This invention relates to a straddling type of vehicle such as the motorcycle having a fuel tank.~~~~{CROSS-REFERENCE TO RELATED APPLICATIONS}~~

[0001] This application is a U.S. National Phase of International Application No. PCT/JP2005/000502, filed January 17, 2005, which is based upon Japanese Patent Application No. 2004-018814, filed January 27, 2004, each of which is hereby incorporated by reference in its entirety.

BACKGROUND ART ~~OF THE INVENTION~~~~—Field of the Invention~~

[0002] The ~~straddling~~ present invention generally relates to a straddle type of vehicle, such as a motorcycle ~~includes one provided with~~ having a fuel tank with a fuel pump at the inside bottom of the tank to suck. More particularly, the present invention relates to a fuel system for such a vehicle.

Description of the Related Art

[0003] A motorcycle typically includes a fuel tank that has a fuel pump mounted inside the fuel tank. Sometimes, the fuel pump is mounted inside the tank on a bottom surface of the tank. The fuel pump draws fuel from around the bottom ~~of the tank (see, for example, JP-A-2000-7274).~~

~~— The constitution of attaching this fuel pump is as follows: A~~ [0004] In such configurations, the fuel pump is attached to a ~~cup~~ upwardly opening upward. ~~The~~ cup. A fuel suction filter of the fuel pump is placed in the cup. ~~An~~ A smaller diameter opening ~~of a diameter smaller than the inside diameter of the cup is made~~ formed at the bottom of the fuel tank. ~~The~~ A main portion of the fuel tank is inserted through the opening into the tank and the cup is secured to the fuel tank. ~~In this way~~ Thus, the fuel in the fuel tank can be ~~sucked~~ drawn out ~~with~~ of the

tank by the fuel pump without the fuel pressure being affected with ~~the change by~~ changes in the fuel surface level due to acceleration, deceleration, and other attitude changes of the vehicle when the remaining amount in the fuel tank becomes small.

~~{DISCLOSURE~~SUMMARY OF THE INVENTION}

~~With the conventional method of attaching the fuel pump, because~~[0005] Because the fuel pump is placed in the fuel tank with the pump axis ~~directed~~extending generally vertically, the height of the pump becomes high. Therefore a factor in fuel tank design. For instance, the shaping of the tank ceiling ~~is~~must be configured to accommodate the fuel pump, which undesirably ~~restricted~~restricts the fuel tank design. With the pump axis directed vertically, when fuel moves back and forth relative to the vehicle, ~~effect of restricting the fuel motion is small~~the fuel pump does not serve to baffle movement of the fuel. In some cases, the fuel flows away from the fuel pump inlet and cannot be sucked withpicked up by the fuel pump. ~~Besides~~In addition, the ~~constitution of attaching at the fuel tank bottom through the opening~~pump mounting configuration described above is complicated. ~~In addition to that, the and results in the cup projects~~projecting out of the fuel tank bottom and sometimes stands in the way of attaching the into positions that can make difficult the attachment of fuel tank and routing hoses or the likelines.

~~This~~[0006] Thus, one aspect of an embodiment of the present invention has been made in view of the above situation. Therefore, the object of this invention is to ~~provide~~provides a ~~straddling~~straddle type of vehicle that ~~makes it possible to securely suck out~~ is configured to improve fuel without being affected withpick up even during changes in the fuel surface level due to ~~caused by~~acceleration, deceleration, and other changes in the attitude of the vehicle, to simplify attachment constitution of the fuel pump, to facilitate attachment work of the fuel tank and routing work of hoses and the like, without causing the attaching portion to. Another aspect of an embodiment of the present invention simplifies attachment of the fuel pump which eases assembly and routing of fuel lines and the

like. A further aspect of an embodiment of the present invention involves providing a mounting configuration for a fuel pump that does not cause the attaching portion of the fuel pump to excessively project out of the fuel tank.

~~—To solve the above problem and accomplish the object, this invention is constituted as described below.~~

~~—The first straddling type of vehicle according to the invention is a straddling type of vehicle having a fuel tank with a built in fuel pump, in which the fuel pump is placed in the fuel tank with its pump axis directed nearly in the vehicle width direction.~~

~~—With the first straddling type of vehicle according to the invention, as the fuel pump is placed in the fuel tank with the pump axis directed nearly in the vehicle width direction, it is possible to lower the height of the fuel pump and place the fuel pump inside the fuel tank so that the shaping of the fuel tank ceiling is not affected. Besides, in case fuel moves back and forth as the vehicle accelerates or decelerates, the fuel pump with its axis in longitudinal direction has little effect of restricting the fuel motion. However, with the pump axis nearly in the vehicle width direction, the pump itself has the function of restricting the fuel motion, and fuel can be securely sucked with the fuel pump.~~

~~—Preferably, the fuel tank is constituted that straddles the vehicle body frame in the vehicle width direction, the vehicle body frame extends obliquely rear downward to be lower toward the rear, and the fuel pump is placed in the rear half of the fuel tank interior.~~

~~—With the above constitution, because the fuel tank straddles the vehicle body frame in the vehicle width direction, the vehicle body frame extends obliquely rear downward to be lower toward the rear, and the fuel pump is placed within the rear half of the fuel tank interior, fuel is securely sucked with the fuel pump even if remaining amount in the fuel tank is small.~~

~~—The second straddling type of vehicle according to the invention is a straddling type of vehicle having a fuel tank straddling the vehicle body frame in the vehicle width direction, with the fuel tank having a built in fuel pump, in which a nearly horizontal surface portion is formed on the fuel tank bottom and the fuel pump is placed on the nearly horizontal surface portion with the pump axis directed nearly horizontally.~~

~~—With the second straddling type of vehicle according to the invention, as the nearly horizontal surface portion is formed on the fuel tank bottom and the fuel pump is placed on the nearly horizontal surface portion with the pump axis directed nearly horizontally, it is possible to lower the height of the~~

fuel pump and place the fuel pump inside the fuel tank so that the shaping of the fuel tank ceiling is not affected. Besides, when a pump attachment opening is to be made in the fuel tank bottom wall, the opening can be punched easily in the die stroke direction when press forming the bottom wall, so that manufacture of the tank bottom wall is facilitated.

— Preferably, the vehicle body frame is constituted that extends obliquely rear downward to be lower toward the rear, and the fuel pump is placed in the rear half of the fuel tank interior.

— With the above constitution, the vehicle body frame extends obliquely rear downward to be lower toward the rear, and the fuel pump is placed within the rear half of the fuel tank, and fuel is sucked securely with the fuel pump even when remaining amount is small in the fuel tank.

— Preferably, the fuel tank is constituted that has a tunnel-like recess section straddling the vehicle body frame, with the tunnel-like recess section formed only in the front half of the fuel tank interior, and the fuel pump is placed behind the tunnel-like recess section.

— With the above constitution, because the tunnel like recess section is formed only in the front half of the fuel tank interior to straddle the vehicle body frame and the fuel pump is placed behind the tunnel like recess, fuel is sucked out securely with the fuel pump even when remaining amount is small in the fuel tank.

— A preferable constitution may be that the fuel pump is placed in the fuel tank with the pump axis directed nearly in the vehicle width direction.

— With the above constitution, when fuel moves back and forth relative to the vehicle as the vehicle accelerates or decelerates, the fuel pump with its axis placed in the longitudinal direction of the vehicle has little effect of restricting the fuel motion. However, the fuel pump itself with its axis placed in the vehicle width direction has the function of restricting the fuel motion, so that fuel is sucked out securely with the fuel pump.

— A more preferable straddling type of vehicle according to the first and second invention may be constituted that the pump attaching opening of the fuel tank is made small to the limit of permitting the passage of the fuel pump.

— With the above constitution, sealing property is improved by downsizing the pump attaching opening of the fuel tank.

A more preferable straddling type of vehicle according to the first and second invention may be constituted that the pump attaching opening of the fuel tank is made small to the limit of permitting the passage of the fuel pump and that the pump attaching opening is made in the shape of an elongate hole.

The above constitution, with the small pump attaching opening of the fuel tank, makes it possible to improve sealing property. At the same time, making the pump attaching opening in the shape of elongate hole facilitates insertion of the fuel pump elongate in the direction of the pump axis.

A more preferable straddling type of vehicle according to the first and second invention may be constituted that the pump attaching opening of the fuel tank is made small to the limit of permitting the passage of the fuel pump and that the attaching portion of the fuel pump secured to the pump attaching opening is made small to the limit of permitting closure of the pump attaching opening.

With the above constitution, sealing property is improved by downsizing the pump attaching opening of the fuel tank. At the same time, downsizing the fuel pump attaching portion makes it possible to reduce the area to be set aside for placing the fuel pump in the fuel tank. In particular, the straddling type of vehicle according to the second invention makes it possible to reduce the area of the nearly horizontal surface portion formed on the fuel tank bottom so as to increase the fuel tank capacity.

A more preferable straddling type of vehicle according to the first and second invention may be constituted that the pump attaching opening of the fuel tank is made small to the limit of permitting the passage of the fuel pump, that the attaching portion of the fuel pump secured to the pump attaching opening is made small to the limit of permitting closure of the pump attaching opening, and that the attaching portion is provided on one end side of the pump axis of the fuel pump.

With the above constitution, sealing property is improved by downsizing the pump attaching opening of the fuel tank. At the same time, the fuel pump elongate in the direction of the pump axis can be easily inserted through the pump attaching opening on the other end side where the attaching portion is not provided.

#### [Brief Description of Drawings]

This invention will become more apparent with the following detailed explanation in reference to the attached drawings.

FIG. 1 is a sectional side view of an essential part of a fuel tank of a straddling type of vehicle.

FIG. 2 is a sectional plan view of the essential part of the fuel tank of the straddling type of vehicle.

FIG. 3 is a sectional front view of the essential part of the fuel tank of the straddling type of vehicle.

FIG. 4 is a perspective view of the essential part of the fuel tank of the straddling type of vehicle.

FIG. 5 is a plan view showing the direction of placing the fuel pump.

~~FIG. 6 is another plan view showing the direction of placing the fuel pump of another embodiment.~~

~~FIG. 7 is a side view of a fuel pump unit.~~

~~FIG. 8 is a bottom view of the fuel pump unit.~~

~~FIG. 9 is a right side view of FIG. [0007]~~ Another aspect of an embodiment of the present invention comprises a straddle type vehicle comprising a fuel tank. A fuel pump assembly is positioned at least partially inside of the fuel tank. An opening is defined within the fuel tank. The fuel pump assembly comprises a pump axis that extends generally transversely relative to the straddle type vehicle.

[0008] A further aspect of an embodiment of the present invention comprises a straddle type vehicle comprising a frame assembly. A fuel tank straddles the frame assembly in a transverse direction of the vehicle. A fuel pump assembly extends into the fuel tank. The fuel tank comprises a generally horizontal surface portion formed on a bottom of the fuel tank. The fuel pump is mounted to the generally horizontal surface portion with a pump axis of the fuel pump assembly extending generally horizontally.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0009] These and other features, aspects and advantages of the present invention will now be described with reference to the drawings of one or more preferred embodiment, which embodiment is intended to illustrate and not to limit the invention, and in which figures:

[0010] FIG. 1 is a partially sectioned side view of a portion of a fuel system of a straddle type vehicle, which fuel system is arranged and configured in accordance with certain features, aspects and advantages of the present invention;

[0011] FIG. 2 is a partially sectioned plan view of the portion of the fuel system of FIG. 1;

[0012] FIG. 3 is a partially sectioned front elevation view of the portion of the fuel system of FIG. 1;

[0013] FIG. 4 is a perspective view of the lower part of the portion of the fuel system of Figure 1;

[0014] FIG. 5 is a partial view of FIG. 2 showing the orientation of a fuel pump of the fuel system of FIG. 1;

[0015] FIG. 6 is a partial view similar to FIG. 5 showing another orientation of the fuel pump of the fuel system of FIG. 1;

[0016] FIG. 7 is a side view of the fuel pump unit;

[0017] FIG. 8 is a bottom view of the fuel pump unit of FIG. 7;

[0018] FIG. 9 is a right side view the fuel pump unit of FIG. 7;

[0019] FIG. 10 is a partial view similar to that of FIG. 5 showing another embodiment of a fuel system that is arranged and configured in accordance with certain features, aspects and advantages of the present invention;

[0020] FIG. 11 is a partial view similar to that of FIG. 5 showing a further embodiment of a fuel system that is arranged and configured in accordance with certain features, aspects and advantages of the present invention; and

[0021] FIGS. 12A - 12C are partially sectioned side views showing a sequence for attaching a fuel pump unit that is arranged and configured in accordance with certain features, aspects and advantages of an embodiment of the present invention.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT

[0022] In the following description, the terms "front," "rear," "left," "right," "up," and "down" are used from the vantage point of a rider unless otherwise understood from the context for use. In the accompanying figures, the symbol "Fr" denotes forward, the symbol "Rr" denotes rearward, the symbol "L" denotes leftward, and the symbol "R" denotes rightward.

[0023] With reference initially to FIG. 1, a straddle type vehicle is illustrated. In the illustrated configuration, the straddle type vehicle comprises a motorcycle 1. In the illustrated motorcycle 1, a vehicle body frame 2 comprises a head pipe 3 and a main frame 4. The main frame 4 extends obliquely downward from the head pipe 3 with the rear portion of the main frame 4 curving and extending downward. In this way, the main frame 4 extends through a downward curve portion 4a to a rear arm pivot portion 4b. The body frame 2 also comprises a pair of right and left seat rails 10 that are connected by welding the connecting portions 10a of the pair of right and left seat rails 10 to the main frame 4. In the illustrated configuration, the seat rails 10 are secured to the main frame 4 at positions before the curve

portion 4a of the main frame 4. A connection plate 13 interconnects the front portions of the right and left seat rails 10.

[0024] The body frame 2 also comprises a down tube 6 that extends obliquely downward in a rearward direction from a lower part of the head pipe 3. The rear part of the down tube 6 can curve and extend downward in a rearward direction such that it connects to the lower part of the rear arm pivot portion 4b.

[0025] The forward portions of the head pipe 3, the main frame 4, and the down tube 6 can be reinforced by a reinforcing bracket 19. The reinforcing bracket 19 can interconnect two or more of these components. The main frame 4 and the down tube 6 can be reinforced further by another reinforcing member 11 that is located behind the reinforcing bracket 19.

[0026] An engine 20 can be mounted in a space defined within the vehicle body frame 2, which is primarily defined by the head pipe 3, the main frame 4, and the down tube 6. An intake pipe 21 can be connected to a cylinder 20a of the engine 20. A fuel injection valve 22 can be connected to the intake pipe 21. In one configuration, the fuel injection valve 22 extends upward from the intake pipe 21. Fuel can be injected through the fuel injection valve 22 to supply a mixture of air and fuel into the cylinder 20a.

[0027] A fuel tank 30 can be mounted to or positioned above the front upper portions of the main frame 4 and the right and left seat rails 10. The fuel tank 30 preferably straddles the vehicle body frame 2 in the vehicle width direction. A fuel pump unit 40 can be provided inside the fuel tank 30. In one configuration, the fuel pump unit 40 preferably comprises a fuel pump 42 and a support plate 43. The fuel pump 42 can be placed in the fuel tank 30 with its pump axis A directed generally side to side (i.e., a generally transverse orientation) with respect to the vehicle. In the embodiment shown in FIG. 5, the fuel pump 42 is placed in the fuel tank 30 with its pump axis A directed in the vehicle width direction B. In the embodiment shown in FIG. 6, the direction may be slightly offset from the vehicle width direction B, with a small tilt angle to the vehicle width direction B. In some less desirable configurations, the pump axis A of the fuel pump 42 may extend along the longitudinal direction of the vehicle.



[0028] In the illustrated configuration, the fuel tank 30 comprises a bottom plate 31 and a tank body 32 secured to the bottom plate 31. In one configuration, the tank body 32 covers the bottom plate 31. Preferably, the bottom plate 31 is welded to the tank body 32.

[0029] With reference to FIG. 1 and FIG. 4, the bottom plate 31 preferably comprises a tunnel-like recess section 31a and a nearly horizontal portion 31b. In one configuration, the recess section 31a straddles the main frame 4. In another configuration, the recess section 31 accommodates a frame member while the nearly horizontal portion 31b is positioned rearward of the frame member accommodated by the recess section 31 and the nearly horizontal portion 31b is positioned above another nearly horizontally extending frame member. In the one configuration, the recess section 31a is defined only in a forward portion of the fuel tank 30 while the nearly horizontal portion 31b is defined only in a rearward portion of the fuel tank 30. In the illustrated configuration, the recess section 31a is formed only in the front half of the interior of the fuel tank 30, while the nearly horizontal portion 31b is formed only in the rear half of the interior of the fuel tank 30.

[0030] Front attaching members 33 preferably are secured to the outside opposing surfaces 31c of the tunnel-like recess section 31a of the bottom plate 31. In one configuration, the front attaching members 33 are welded to the outside opposing surfaces 31c or another suitable portion of the fuel tank 30. Each of the illustrated front attaching members 33 has an engaging portion 33a that is open forward. The engaging portion 33a receives an attaching bracket 14 that is secured to the right and left sides of the main frame 4. In one configuration, the attaching bracket 14 is welded to the main frame 4.

[0031] An attaching plate 34 can be secured to the nearly horizontal surface portion 31b. In one configuration, the attaching plate 34 can be welded to the nearly horizontal surface portion 31b. The attaching plate 34 preferably has a rearward extending attaching lug 34a. The attaching lug 34a can be secured by a fastener 16 (e.g., bolt) to an attaching bracket 15 of the paired right and left seat rails 10.

[0032] A pump attaching opening 31b1 can be formed in the nearly horizontal surface portion 31b. Cap nuts 35 can be secured to any number of positions around the pump attaching opening 31b1. In one arrangement, six cap nuts 35 can be welded in position around the periphery of the pump attaching opening 31b1. Other suitable configurations,

either using cap nuts or using other elements, can be used. A pump unit attaching base (e.g., a fuel pump attaching portion) 41 can be attached from under to the pump attaching opening 31b1. In one configuration, bolts 36 are inserted from underneath to engage with the cap nuts 35 and the pump unit attaching base 41 can be secured in position when the bolts 36 are tightened.

[0033] With reference now to FIG. 7, FIG.8 and FIG. 9, the pump attaching portion 42a of the fuel pump 42 can be secured to a support plate 43. In one configuration, the fuel pump 42 is positioned such that its suction port 42b and its delivery port 42c extend in opposing directions along the pump axis A. A pump filter 44 can be provided at the fore-end of the suction port 42b. A takeout pipe 42d can be connected to the delivery port 42c. The takeout pipe 42d preferably extends through the support plate 43. A fuel hose connecting portion 42e can extend generally parallel to the pump axis A at the fore-end of the takeout pipe 42d. A fuel hose 45 can be connected to the fuel hose connecting portion 42e. The fuel hose 45 preferably extends in the direction opposite to the suction port 42b. More preferably, the fuel hose 45 extends generally in the same direction as the pump axis A of the fuel pump 45. The fuel hose 45 can curve from right to left above the main frame 4 and can be connected from the left side to the fuel injection valve (injector) 22 located below the main frame 4. Other configurations also are possible.

— FIG. 10 is a sectional plan view of the essential part of the fuel tank in another embodiment of the straddling type of vehicle.

— [0034] With reference now to FIG. 1, FIG. 11 is a sectional plan view of the essential part of the fuel tank in still another embodiment of the straddling type of vehicle.

— FIGS. 12A — 12C are partial sectional side views showing attaching sequence of the fuel pump unit. FIG. 12A shows the state of the fuel pump unit before insertion into the pump attaching opening. FIG. 12B shows the state of the fuel pump unit in the middle of the insertion into the pump attaching opening. FIG. 12C shows the state of the fuel pump unit after the insertion into the pump attaching opening.

{Best Mode of Embodying the Invention}

— Embodiments of the straddling type of vehicle according to the present invention will be described below; however, this invention is not limited to such embodiments. The embodiments show the most preferable forms of the invention and the terms in the present invention are not limited to that used herein.

—FIG. 1 is a sectional side view of an essential part of a fuel tank of a straddling type of vehicle. FIG. 2 is a sectional plan view of the essential part of the fuel tank of the straddling type of vehicle. FIG. 3 is a sectional front view of the essential part of the fuel tank of the straddling type of vehicle. FIG. 4 is a perspective view of the essential part of the fuel tank of the straddling type of vehicle. FIG. 5 is a plan view showing the direction of placing the fuel pump. FIG. 6 is another plan view showing the direction of placing the fuel pump of another embodiment. FIG. 7 is a side view of a fuel pump unit. FIG. 8 is a bottom view of the fuel pump unit. FIG. 9 is a right side view of FIG. 8. In the embodiments, 'front,' 'rear,' 'left,' 'right,' 'up,' and 'down' are meant as seen from the rider. The symbols Fr denotes forward, Rr rearward, L leftward, and R rightward. Drawings are to be seen in the direction of the symbols.

—In these embodiment, a motorcycle is shown as the straddling type of vehicle. In the motorcycle 1, a main frame 4 extends from the upper part to the obliquely lower rear part of a head pipe 3 of a vehicle body frame 2, with the rear part of the main frame 4 curving and extending downward. In this way, the main frame 4 as shown in FIGs. 1 and 5 extends down rearward, through a downward curve portion 4a, to a rear arm pivot portion 4b. A pair of right and left seat rails 10 are connected firmly by welding the connecting portions 10a of the pair of right and left seat rails 10 to the main frame 4 at positions before the curve portion 4a of the main frame 4. A connection plate 13 interconnects the front portions of the paired right and left seat rails 10.

—A down tube 6 extends obliquely rear downward from the lower part of the head pipe 3. The rear part of the down tube 6 further curves and extends rear downward to be connected to the lower part of the rear arm pivot portion 4b.

—The forward portions of the head pipe 3, the main frame 4, and the down tube 6 are reinforced as they are interconnected with a reinforcing bracket 19. The main frame 4 and the down tube 6 are further reinforced as they are interconnected with a reinforcing member 11 behind the reinforcing bracket 19. An engine 20 is mounted in the space in the vehicle body frame 2 constituted as above, formed with the head pipe 3, the main frame 4, and the down tube 6. An intake pipe 21 is connected to a cylinder 20a of the engine 20. To the intake pipe 21 is attached a fuel injection valve 22 in upward directed attitude. Fuel is injected through the fuel injection valve 22 to supply mixture of air and fuel into the cylinder 20a.

—A fuel tank 30 is placed in the front upper parts of the main frame 4 and the paired right and left seat rails 10. The fuel tank 30 straddles the vehicle body frame 2 in the

vehicle width direction. A fuel pump unit 40 is provided inside the fuel tank 30. The fuel pump unit 40 includes a fuel pump 42 and a support plate 43. The fuel pump 42 is placed in the fuel tank 30 with its pump axis A directed nearly in the vehicle width direction. In the embodiment shown in FIG. 5, the fuel pump 42 is placed in the fuel tank 30 with its pump axis A directed in the vehicle width direction B. In the embodiment shown in FIG. 6, the direction may be slightly twisted from the vehicle width direction B, with a small tilt angle to the vehicle width direction B. Furthermore, the pump axis A of the fuel pump 42 may be in the longitudinal direction of the vehicle without being restricted with FIGs. 5 and 6. FIG. 3, the bottom of the illustrated fuel tank 30 is formed with the nearly horizontal surface portion 31b to which is attached the fuel pump 45 with the pump axis A nearly in the horizontal direction C. A control unit and other components (not shown) can be provided in the space between the tunnel-like recess section 31a and the main frame 4.

The fuel pump 42 preferably is placed behind the tunnel-like recess section 31a.

— The fuel tank 30 is made up of a bottom plate 31 and a tank body 32 secured by welding to the bottom plate 31 so as to cover the bottom plate 31. The bottom plate 31 is, as shown in FIGs. 1 and 4, formed with a tunnel like recess section 31a straddling the main frame 4 constituting the vehicle body frame 2, and with a nearly horizontal surface portion 31b. The tunnel like recess section 31a is formed only in the front half of the interior of the fuel tank 30, while the nearly horizontal surface portion 31b only in the rear half of the interior of the fuel tank 30.

— Front attaching members 33 are secured by welding to the outside opposing surfaces 31c of the tunnel like recess section 31a of the bottom plate 31. Each of the front attaching members 33 has an engaging portion 33a that is open forward to be attached by engagement with one of attaching brackets 14 secured by welding to the right and left sides of the main frame 4. An attaching plate 34 is secured by welding to the nearly horizontal surface portion 31b. The attaching plate 34 has a rearward extending attaching lug 34a. The attaching lug 34a is secured with a bolt 16 to an attaching bracket 15 of the paired right and left seat rails 10.

— A pump attaching opening 31b1 is made in the nearly horizontal surface portion 31b. Cap nuts 35 are secured by welding to six positions around the pump attaching opening

31b1. A pump unit attaching base (fuel pump attaching portion) 41 is attached from under to the pump attaching opening 31b1. Bolts 36 are inserted from under to engage with the cap nuts 35 and tightened.

—As for the fuel pump unit 40, as shown in FIGs. 7 to 9, the pump attaching portion 42a of the fuel pump 42 is secured to the support plate 43. The fuel pump 42 is placed so that its suction port 42b and delivery port 42c extend in mutually opposite directions along the pump axis A. A pump filter 44 is provided at the fore end of the suction port 42b. A takeout pipe 42d is connected to the delivery port 42c. The takeout pipe 42d passes through the support plate 43. A fuel hose connecting portion 42e is formed to extend in the direction of the pump axis A at the fore end of the takeout pipe 42d. A fuel hose 45 is connected to the fuel hose connecting portion 42e. The fuel hose 45 extends in the direction opposite the suction port 42b in the direction of the pump axis A of the fuel pump 45. The fuel hose 45 curves from right to left above the main frame 4 and is connected from the left side to the fuel injection valve (injector) 22 located below the main frame 4.

—As shown in FIGs. 1 and 3, the bottom of the fuel tank 30 is formed with the nearly horizontal surface portion 31b to which is attached the fuel pump 45 with the pump axis A nearly in the horizontal direction C. A control unit and others (not shown) are provided in the space between the tunnel like recess section 31a and the main frame 4. The fuel pump 42 is placed behind the tunnel like recess section 31a.

—In this embodiment as shown in FIGs. 5 and 6, because the fuel pump 42 is placed in the fuel tank 30 with the pump axis A nearly in the vehicle width direction B, the height H of the fuel pump 42 including the suction port 42b and the delivery port 42c becomes low as shown in FIG. 1. The low height H of the fuel pump 42 makes it possible to place the fuel pump 42 in the fuel tank 30 without affecting shaping of the tank ceiling 32a formed with the tank body 32 by the fuel pump 42.

—When fuel moves back and forth as the vehicle accelerates or decelerates, the fuel pump 42, if its pump axis A is directed in the longitudinal direction of the vehicle, has little effect of restricting the fuel motion. However, as shown in FIGs. 5 and 6, placing the fuel pump with its pump axis A directed nearly in the vehicle width direction provides the effect of the pump itself restricting the fuel motion, so that fuel is sucked securely with the fuel pump 42.

—The bottom of the fuel tank 30 is formed as shown in FIGs. 1 and 3 with the nearly horizontal surface portion 31b where the fuel pump 42 is placed with its pump axis A directed nearly in the horizontal direction C. As a result, the height H of the fuel pump 42 becomes low so that the fuel pump 42 can be placed in the fuel tank 30 without affecting shaping of the

~~tank ceiling 32a. When the pump attaching opening 31b1 is to be made in the bottom plate 31 forming the fuel tank bottom wall, the opening can be punched easily in the die stroke direction while the bottom plate 31 is press formed, so that manufacture of the tank bottom wall is facilitated.~~

~~As shown in FIG. 1, because the main frame 4 constituting the vehicle body frame 2 extends obliquely rear downward to be lower toward the rear, and the fuel pump 42 is placed in the rear half of the interior of the fuel tank 30, fuel is securely sucked with the fuel pump 42 even if remaining amount in the fuel tank 30 is small.~~

~~Furthermore, because the tunnel like recess section 31a of the fuel tank 30 straddling the main frame 4 constituting the vehicle body frame 2 is formed only in the front half in the fuel tank 30, and the fuel pump 42 is placed behind the tunnel like recess section 31a, fuel is sucked securely with the fuel pump 42 even when remaining amount of fuel is small in the fuel tank 30. The position of the fuel pump 42 as shown in FIG.~~[0035]

With reference to FIG. 5 and FIG. 6, because the fuel pump 42 is placed in the fuel tank 30 with the pump axis A extending generally the transverse direction B, the height H of the fuel pump 42 including the suction port 42b and the delivery port 42c is reduced. FIG. 1 shows the low height H of the fuel pump 42. The low height H of the fuel pump 42 makes it possible to place the fuel pump 42 in the fuel tank 30 without affecting the shape of the tank ceiling 32a.

[0036] With reference to FIG. 5 and FIG. 6, when fuel moves back and forth as the vehicle accelerates or decelerates, the transversely-mounted fuel pump 42 (i.e., the fuel pump 42 with its pump axis A extending generally in the transverse direction) helps baffle or restrict movement of the fuel (e.g., reduces fuel sloshing) relative to a fuel pump mounted with its pump axis directed in the longitudinal direction of the vehicle. Thus, the transversely-mounted fuel pump 42 improves fuel pickup by the fuel pump 42 during acceleration and deceleration.

[0037] In one preferred configuration, such as that shown in FIG. 1, FIG. 2 and FIG. 3, the generally horizontal surface portion 31b of the fuel tank 30 preferably extends in a generally horizontal direction C in a location corresponding to the pump axis A of the fuel pump 42. As a result, the height H of the fuel pump 42 is lowered and the fuel pump 42 can

be placed in the fuel tank 30 without affecting shape of the tank ceiling 32a. The pump attaching opening 31b1 can be punched in the same direction as a die stroke while the bottom plate 31 is being press formed. Accordingly, the tank bottom wall is easily fabricated.

[0038] With reference now to FIG. 1, the fuel pump 42 preferably is positioned in a rearward portion of the fuel tank 30 because the main frame 4 extends obliquely downward in a rearward direction such that the rearward portion of the fuel tank can be lower than the forward portion without interfering with the main frame 4. Thus, because the fuel pump 42 is located in a lower portion of the fuel tank 30 (which is a rearward portion in the illustrated construction) fuel pickup is improved during low fuel situations.

[0039] With reference to FIG. 1, the tunnel-like recess section 31a of the fuel tank 30 preferably straddles the main frame 4 only in the front portion of the fuel tank 30 and the fuel pump 42 preferably is positioned behind the tunnel-like recess section 31a. With such a construction, fuel pickup by the fuel pump 42 is improved even during low fuel situations. Moreover, the position of the fuel pump 42 as shown in FIG. 1 is generally above the curved portion 4a of the main frame 4. Accordingly, a space 80 is formed by the curved portion 4a and the bottom plate 31 of the fuel tank 30. The space 80 provides routing and connecting space for the fuel hose 45, which extends below the fuel pump 42.

[0040] With reference now to FIG. 10, FIG. 11 and FIG12(A)-12(C), another embodiment having many of the same parts as the first embodiment. Those, the same reference numerals will be used to refer to the same or corresponding components. Moreover, to reduce duplicative description, some of the components discussed above will not be reintroduced and discussed above below.

[0041] With reference now to FIG. 10 and FIG. 11, the shape of the pump unit attaching base 46 or 47 is shown in solid lines in order to make clear its shape. Actually, however, the pump unit attaching base 46 or 47 is attached below the nearly horizontal surface portion 31b of the fuel tank 30 and, therefore, would not properly be shown in solid lines in the drawing. In other words, the base 46 or 47 is positioned under the portion 31b and not overtop of the portion 31b.

[0042] With reference to FIG. 10, the pump attaching opening 31b2 of the fuel tank 30 has a reduced size when compared to the opening 31b1 or FIG. 1—~~is nearly~~

~~above the curved portion 4a of the main frame 4. A space 80 is formed with the curved portion 4a below the bottom plate 31 of the fuel tank 30. The space 80 provides routing and connecting space for the fuel hose 45 protruding below the fuel pump. The smaller opening 31b2 preferably is sized as small as possible while still permitting the insertion of the fuel pump unit 40. The shape and the size of the pump attaching opening 31b2 are made in an ellipse approximately identical with the support plate 43 of the pump unit 40.~~

~~—As described above, the straddling type of vehicle according to this embodiment makes it possible to securely suck out fuel with the fuel pump 42 without being affected with changes in the fuel surface level due to acceleration, deceleration, and vehicle attitude, simplify constitution for attaching the fuel pump 42 without protrusion of the attaching portion out of the fuel tank 30, and facilitate attachment of the fuel pump 42 and routing of the fuel hose and the like.~~

~~—Next, the straddling type of vehicle as another embodiment of the invention is described in reference to FIGs. 10, 11, and 12A to 12C. The same parts as those of the straddling type of vehicle described above in reference to FIGs. 1 to 9 are provided with the same symbols and detailed description is not repeated. In FIGs. 10[0043]~~ On the other hand, the pump unit attaching base (fuel pump attaching portion) 46 for attaching the pump unit 40 from under the pump attaching opening 31b2 is made about one size larger than the pump attaching opening 31b2 while preferably not being greatly oversized relative to the opening 31b2 (i.e., the base 46 is slightly larger than the opening 31b2). The base 46 preferably is generally elliptical in shape. The base 46 preferably is sufficiently sized to permit closure of the pump attaching opening 31b2. Moreover, in the illustrated configuration, the longitudinal directions (i.e., the major axis) of the pump attaching opening 31b2 and the pump unit attaching base 46 correspond with the pump axis A of the fuel pump unit 40.

[0044] Incidentally, the shape of the pump unit attaching opening 31b2 is not limited to the ellipse but may be changed to elongate holes such as a rectangle with four corners rounded, or an oval. Other shapes also can be used. Although the shape of the pump



unit attaching opening 31b2 is preferably elongate and round in consideration of ease of passing the fuel pump unit 40 to be described later, it may be a true circle or oval, and may be small to the limit of permitting insertion of the fuel pump unit 40.

[0045] With reference to FIG. 11, a pump attaching opening 31b3 of the fuel tank 30 may be an ellipse that is smaller than the pump attaching opening 31b2 described above. In such a situation, a support plate 43 of nearly the same shape and size as the pump attaching opening 31b3 can be provided and a pump unit attaching base (fuel pump attaching portion) 47 greater by one size than, and similar in shape to, the pump attaching opening 31b3 can be provided with the support plate 43 being positioned between the pump axis A and the base 47. In addition, in the arrangement of FIG. 11, the support plate 43 preferably does not extend under the full length of the pump 42. More preferably, the support plate 43 extends under less than half of the pump 42.

[0046] With reference to FIG. 12(A), FIG. 12(B) and FIG. 12(C), the fuel pump unit 40 of FIG. 11 is inserted and installed in the following manner. First, as shown in FIG. 12A, the fuel pump unit 40, which preferably is longer than wide with the pump axis A extending along its length, is inserted into the pump attaching opening 31b3. The end of the fuel pump unit 40 opposite the base 47 preferably is inserted first. Next, as shown in FIG. 12B, the pump unit 40, while it is being turned, is further inserted into the pump attaching opening 31b3. After that, as shown in FIG. 12C, the pump unit attaching base 47 is secured under the pump attaching opening 31b3.

[0047] In the configurations of FIG. 11 and 11, the shape of the pump unit attaching base 46 or 47 is shown in solid lines in order to make clear its shape. Actually, however, the pump unit attaching base 46 or 47 is attached below the nearly horizontal surface portion 31b of the fuel tank 30, and do not present on the nearly horizontal surface portion 31bFIG. 12, downsizing the pump attaching opening 31b2 or 31b3 of the fuel tank 30 approximately to the limit of allowing insertion of the fuel pump unit 40 results in a better sealing of the fuel tank. In addition, elongating the shape of the pump attaching opening 31b2 or 31b3 facilitates insertion of the fuel pump unit 40, which is elongated along the direction of the pump axis A. Furthermore, downsizing the pump unit attaching base 46 or 47 that is secured

to the pump attaching opening 31b2 or 31b3 makes it possible to increase the capacity of the fuel tank 30 by downsizing the area of the nearly horizontal surface portion 31b formed on the bottom of the fuel tank 30.

— In the straddling type of vehicle of this embodiment shown in FIG. 10, the pump attaching opening 31b2 of the fuel tank 30 is made small to the limit of permitting insertion of the fuel pump unit 40. The shape and the size of the pump attaching opening 31b2 are made in an ellipse approximately identical with the support plate 43 of the pump unit 40.

— On the other hand, the pump unit attaching base (fuel pump attaching portion) 46 for attaching the pump unit 40 from under the pump attaching opening 31b2 is made greater by one size than and in an ellipse similar to the pump attaching opening 31b2, and is made small to the limit of permitting closure of the pump attaching opening 31b2. The longitudinal directions of the pump attaching opening 31b2 and the pump unit attaching base 46 are in agreement with the pump axis A of the fuel pump unit 40.

— Incidentally, the shape of the pump unit attaching opening 31b2 is not limited to the ellipse but may be changed to elongate holes such as a rectangle with four corners rounded, or an oval. Although the shape of the pump unit attaching opening 31b2 is preferably elongate and round in consideration of ease of passing the fuel pump unit 40 to be described later, it may be a true circle or oval, and may be small to the limit of permitting insertion of the fuel pump unit 40.

— Here, as shown in FIG. 11, a pump attaching opening 31b3 of the fuel tank 30 may be made in an ellipse that is further smaller than the pump attaching opening 31b2 described above. In that case, a support plate 43 of nearly the same shape and size as the pump attaching opening 31b3 is provided on one end side of the pump axis A of the fuel pump unit 40. Furthermore, a pump unit attaching base (fuel pump attaching portion) 47 greater by one size than and similar in shape to the pump attaching opening 31b3 is provided on the reverse side of the support plate 43.

— Sequence of attaching the above fuel pump unit 40 in the straddling type of vehicle of this embodiment shown in FIG. 11 is described below. First, as shown in FIG. 12A, the fuel pump unit 40 elongate in the direction of the pump axis A is inserted, from the other end side at which the pump unit attaching base 47 is not provided, into the pump attaching opening 31b3. Next, as shown in FIG. 12B, the pump unit 40, while it is being turned, is further inserted into the pump attaching opening 31b3. After that, as shown in FIG. 12C, the pump unit attaching base 47 is secured under the pump attaching opening 31b3.

—The above embodiment of the straddle type of vehicle shown in FIGs. 10 or 11 makes it possible to improve sealing property by downsizing the pump attaching opening 31b2 or 31b3 of the fuel tank 30 to the limit of permitting insertion of the fuel pump unit 40.

—Making the pump attaching opening 31b2 or 31b3 in the elongate hole shape facilitates insertion of the fuel pump unit 40 elongate in the direction of the pump axis A.

—Downsizing the pump unit attaching base 46 or 47 secured to the pump attaching opening 31b2 or 31b3 makes it possible to increase the capacity of the fuel tank 30 by downsizing the area of the nearly horizontal surface portion 31b formed on the bottom of the fuel tank 30.

—In addition to the above, like the straddling type of vehicle of the embodiment shown in FIG. 11, in case the pump unit attaching base 47 is made small to the limit of permitting closure of the pump attaching opening 31b3 and located on one end side of the pump axis A of the fuel pump unit 40, the pump unit 40 may be easily inserted from the other end side into the pump attaching opening 31b3.

—{Industrial Applicability}

—This invention may be applied to the straddling type of vehicle such as the motorcycle and motor tricycle having a fuel tank with a built-in fuel pump to suck out and supply fuel through a fuel pump to an engine.

~~{Claims}~~

~~— [Claim 1] A straddling type of vehicle having a fuel tank with a built in fuel pump, wherein the fuel pump is placed in the fuel tank with the pump axis directed nearly in the vehicle width direction.~~

~~— [Claim 2] The straddling type of vehicle according to Claim 1,~~

~~wherein the fuel tank straddles a vehicle body frame in the vehicle width direction,~~

~~the vehicle body frame extends obliquely rear downward to be lower toward the rear, and~~

~~the fuel pump is placed in the rear half of the fuel tank interior.~~

~~— [Claim 3] A straddling type of vehicle having a fuel tank straddling a vehicle body frame in the vehicle width direction and with a built in fuel pump,~~

~~wherein a nearly horizontal surface portion is formed on the bottom of the fuel tank, and the fuel pump is placed on the nearly horizontal surface portion with the pump axis directed nearly horizontally.~~

~~— [Claim 4] The straddling type of vehicle according to Claim 3,~~

~~wherein the vehicle body frame extends obliquely rear downward to be lower toward the rear, and the fuel pump is placed in the rear half of the fuel tank interior.~~

~~— [Claim 5] The straddling type of vehicle according to Claim 3,~~

~~wherein the fuel tank has a tunnel like recess section straddling the vehicle body frame, with the tunnel like recess section formed only in the front half of the fuel tank interior, and~~

~~the fuel pump is placed behind the tunnel like recess section.~~

~~— [Claim 6] The straddling type of vehicle according to Claim 3,~~

~~wherein the fuel pump is placed in the fuel tank with the pump axis directed nearly in the vehicle width direction.~~

~~— [Claim 7] The straddling type of vehicle according to Claim 1 or 3,~~

~~wherein a pump attaching opening of the fuel tank is downsized to the limit of permitting insertion of the fuel pump.~~

~~— [Claim 8] The straddling type of vehicle according to Claim 1 or 3,~~

~~wherein a pump attaching opening of the fuel tank is downsized to the limit of permitting insertion of the fuel pump, and the pump attaching opening is made in an elongate hole shape.~~

~~— [Claim 9] The straddling type of vehicle according to Claim 1 or 3,~~

~~— wherein a pump attaching opening of the fuel tank is downsized to the limit of permitting insertion of the fuel pump, and an attaching portion of the fuel pump secured to the pump attaching opening is downsized to the limit of permitting closure of the pump attaching opening.~~

[Claim 10] ~~The straddling type of vehicle according to Claim 1 or 3,~~

~~— wherein a pump attaching opening of the fuel tank is downsized to the limit of permitting insertion of the fuel pump, an attaching portion of the fuel pump secured to the pump attaching opening is downsized to the limit of permitting closure of the pump attaching opening, and the attaching portion is provided on one end side of the pump axis of the fuel pump.~~

[0048] In addition, if the pump unit attaching base 47 is shrunk to the limit of permitting closure of the pump attaching opening 31b3 and if the base 47 is located on only one end portion of the pump unit 40, the pump unit 40 may be easily inserted from the opposite end relative to the base 47 into the pump attaching opening 31b3 (see, e.g., FIG. 11).

[0049] This invention may be applied to the straddling type of vehicle such as the motorcycle and motor-tricycle having a fuel tank with a built-in fuel pump to draw out and supply fuel through a fuel pump to an engine. Other vehicles also may benefit from certain features, aspects and advantages of the embodiments of the present invention.

[0050] Although the present invention has been described in terms of a certain embodiment, other embodiments apparent to those of ordinary skill in the art also are within the scope of this invention. Thus, various changes and modifications may be made without departing from the spirit and scope of the invention. For instance, various components may be repositioned as desired. Moreover, not all of the features, aspects and advantages are necessarily required to practice the present invention. Accordingly, the scope of the present invention is intended to be defined only by the claims that follow.

WHAT IS CLAIMED IS:

11. A straddle type vehicle comprising a fuel tank, a fuel pump assembly positioned at least partially inside of said fuel tank, an opening defined within said fuel tank, said fuel pump assembly comprising a pump axis that extends generally transversely relative to said straddle type vehicle.

12. The vehicle of Claim 11 further comprising a frame assembly, said fuel tank generally straddling said frame assembly in a transverse direction relative to said straddle type vehicle, said frame assembly comprising a frame component that extends at an angle downward and rearward such that a rear portion of said frame component is lower a forward portion of said frame component, and said fuel pump assembly being positioned in a rearward portion of said fuel tank.

13. The vehicle of Claim 11, wherein a size of said opening is minimized while permitting insertion of said fuel pump assembly into said fuel tank.

14. The vehicle of Claim 13, wherein said opening comprises an elongated configuration.

15. The vehicle of Claim 14, wherein said fuel pump assembly comprises an attaching portion and said attaching portion is sized slightly larger than said opening such that said attaching portion can close said opening.

16. The vehicle of Claim 15, wherein said fuel pump assembly comprises a fuel pump and said attaching portion is positioned under only a portion of said fuel pump.

17. The vehicle of Claim 16, wherein said attaching portion is positioned under less than half of said fuel pump.

18. A straddle type vehicle comprising a frame assembly, a fuel tank straddling said frame assembly in a transverse direction of said vehicle, a fuel pump assembly extending into said fuel tank, said fuel tank comprising a generally horizontal surface portion formed on a bottom of said fuel tank, and said fuel pump being mounted to said generally horizontal surface portion with a pump axis of said fuel pump assembly extending generally horizontally.

19. The vehicle of Claim 18, wherein said frame assembly comprising a frame component that extends at an angle downward and rearward such that a rear portion of said

frame component is lower a forward portion of said frame component, and said fuel pump assembly being positioned in a rearward portion of said fuel tank.

20. The vehicle of Claim 18, wherein said fuel tank comprises a recessed forward portion, said frame assembly extending alongside said recessed forward portion such that said fuel tank straddles said frame assembly, and said fuel pump assembly being positioned rearward of said recessed forward portion of said fuel tank.

21. The vehicle of Claim 18, wherein said fuel pump assembly is positioned in said fuel tank with said pump axis of said fuel pump assembly extending generally transverse relative to said vehicle.

22. The vehicle of Claim 18, wherein said fuel tank comprises a pump attaching opening defined in at least a portion of said generally horizontal surface portion and a size of said pump attaching opening is minimized while permitting insertion of said fuel pump assembly into said fuel tank.

23. The vehicle of Claim 22, wherein said pump attaching opening comprises an elongated configuration.

24. The vehicle of Claim 22, wherein said fuel pump assembly comprises an attaching portion and said attaching portion is sized slightly larger than said pump attaching opening such that said attaching portion can close said opening.

25. The vehicle of Claim 24, wherein said fuel pump assembly comprises a fuel pump and said attaching portion is positioned under only a portion of said fuel pump.

26. The vehicle of Claim 25, wherein said attaching portion is positioned under less than half of said fuel pump.



## STRADDLING TYPE OF VEHICLE

### ABSTRACT OF THE DISCLOSURE

~~—In a~~ A straddle type ~~of vehicle having~~ comprises a fuel tank (30) ~~with a~~  
built-in fuel pump (42), ~~the~~. The fuel pump (42) ~~is placed in the fuel tank (30)~~  
with the pump axis (A) ~~directed nearly in the~~ generally transversely relative to a  
vehicle width direction. The straddling type of vehicle is provided  
that a nearly A generally horizontal surface portion (31b) ~~is formed on the~~  
portion of a bottom of the fuel tank (30) ~~and the fuel pump (42)~~ is placed on the  
nearly generally horizontal surface portion (31b) ~~with the pump axis (A)~~ directed  
nearly in the horizontal direction extending generally horizontally.

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